

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)

No.2022/M (PU)/1/12

New Delhi, Dated: 31.05.2023

The General Managers

Rail Coach Factory, Kapurthala,
Integral Coach Factory, Perambur, Chennai,
Modern Coach Factory, Raebareli,

Sub: Revised Coach Production Programme 2023-24 (Rev.III) and 2024-25.

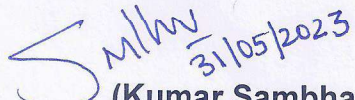
Ref: This office letter no. 2021/M(PU)/1/31 dt. 05.04.2023

In supersession of the Coach Production 2023-24 issued vide the letter under reference above Revision III for 2023-24 and the coach production programme for the year 2024-25 duly approved by Railway Board is enclosed as Annexure for necessary action, please

The Revision (III) for 2023-24 is being issued based on the feedback received from PUs. Following are however clarified:

- All efforts should be made by PUs to minimize manufacturing of LWCCNE coaches and commence production of LWACCNs during 2nd/3rd quarter of 2023-24 or earlier, if possible.
- All efforts should be made to increase production of LWACCW, LWSCN, LSDD, LWLRRM, LWCBAC and LSLRD coaches during current year, i.e. 2023-24.
- Cut in date for these variants, i.e. from the date PUs plan to turn them out may please be advised.

This issue with the concurrence of the Finance Directorate of Ministry of Railways.


(Kumar Sambhav)
Director Mech.Engg.(PU)
Railway Board.

DA: - As above

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Copy forwarded for information to:-

PFA,
ICF, RCF, MCF


For Member Finance.

Copy to:-

1. PSO/CRB & CEO, M (T&RS), M (O&BD), Member Finance.
2. AM(PU), AM/ME, AM(TT.), AM(Elect.), AM(Fin.), AM(RS), AM(Plg.),
3. PED(W&D), OSD/EE(G), PED(Chg), EDME(Chg),
4. EDF(B), EDRS(P), EDF(S),
5. DFS(I), DP(ME), DEE(RS.), Dir(Chg), DME(Chg), DRS(W), DRS(F).
6. RS (WTA), F(S)I, M(L) Branches of Railway Board.
7. ED (Stds) Carriage/RDSO.

Revised Coach Production Programme 2023-24 (Rev.III)

	ICF	RCF	MCF	Total
LHB Coaches				
LWFAC	66	35	47	148
LWACCW	259	0	130	389
LWACCN	100	287	15	402
LWACCNE	720	740	793	2253
LWS AC		5	0	5
LFCWAC			20	20
LWCBAC	32	0	24	56
LWSCZAC			5	5
LWFCZAC Tejas		3		3
LWFAC Tejas			8	8
LWCBAC Tejas			2	2
LWACCW Tejas			20	20
LWACCN Tejas			48	48
LWLRRM Tejas			2	2
LS (Deen Dayalu)	54	100	284	438
LWSCN	280	156	268	704
VP/Parcel Van/LHB			10	10
LVPR		9		9
LSLRD	35	32	28	95
LWLRRM	58	0	91	149
Cargo liner Double Decker		20		20
TRC (LRZAC)			6	6
TRSC (LRDAC)			7	7
USBRL Coaches		53		53
RA		22		22
AC RA	33	5		38
Office on Wheel	3			3
BG Vistadome	3			3
RDSO Car	5			5
Track Inspection cum monitoring Coaches			69	69
Total LHB	1648	1467	1877	4992
SELF PROPELLED COACHES				
3PH Rapid Metro MC (Non Air cond.)	160			160
3PH Rapid Metro TC (Non Air cond.)	320			320
3PH Rapid Metro MC (Air cond.)	42			42
3PH Rapid Metro TC (Air cond.)	42			42
Vande Metro MC (Air cond.)	6			6
Vande Metro TC (Air cond.)	6			6
3PH Regional Metro MC (Non Air cond.)	40	80	8	128
3PH Regional Metro TC (Non Air cond.)	120	228	24	372
3 PH K Metro MC	16			16
3 PH K Metro TC	16			16
Gati Shakti Train	16			16
8W OHE	50			50
Train set coaches	712	32		744
(HS)SPART	15			15
(HS)SPART (160 KMPH)		3		3
Office on Wheel	20			20
Total Self Propelled	1581	343	32	1956
OTHER COACHES				
Vistadome KSR		30		30
NRC	12		10	22
Total Other Coaches	12	30	10	52
GRAND TOTAL COACHES	3241	1840	1919	7000

Note:-

Out of the issued production programme of 3 Phase Regional Metro in 2023-24 & 2024-25, ICF to plan 10 rakes (MC-30, TC-90) to be manufactured for USBRL Section with heating arrangement .

ICF to manufacture one train set (8 car) for MAHA Metro and One rake (8 car) for Steam Heritage train advised vide Board letter no. 2021/M(C)/135/Heritage train dated 31.08.2022 out of the issued production programme of 712 train set coaches.

Four(4) Rajdhani Rakes with heating arrangement for USBRL Section (ACCW=22, ACCN=54, FAC=5, LWCBAC=5 & LWLRRM=9) to be turned out by RCF.

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Coach Production Programme 2024-25				
	ICF	RCF	MCF	Total
LHB Coaches				
LWFCWAC	0	0	20	20
LWACCW	90	174	173	437
LWACCN	835	667	1069	2571
LWS AC/LS	105	107	92	304
LWSCN	68	105	105	278
LSLRD	78	82	91	251
LWLRRM	74	68	79	221
LWCBAC	55	88	68	211
Cargo liner Double Decker		12		12
AC RA	25	28		53
LWSCZ	104	113	103	320
LWSCZAC	40	30	30	100
LWFCZAC			30	30
RDSO Coach (3 Oscillograph+6 Staff car)		9		9
USBRL Coaches		42		42
Total LHB	1474	1525	1860	4859
SELF PROPELLED COACHES				
3PH Rapid Metro MC (Non Air cond.)	204			204
3PH Rapid Metro TC (Non Air cond.)	408			408
3PH Regional Metro MC (Non Air cond.)	100	100	48	248
3PH Regional Metro TC (Non Air cond.)	300	300	96	696
3PH Vande Metro MC	42			42
3PH Vandel Metro TC	42			42
3 PH K Metro MC	76			76
3 PH K Metro TC	76			76
Gati Shakti Train	32			32
8W OHE	60			60
Train set coaches	688	160	160	1008
(HS)SPART (160 KMPH)		21		21
Total Self Propelled	2028	581	304	2913
OTHER COACHES				
MG NMR		12		12
GRAND TOTAL COACHES	3502	2118	2164	7784

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